

TABLET DISSOLUTION
TEST APPARATUS

DS 14000
(Basic)



DISSOLUTION TEST APPARATUS

Dissolution Tests are conducted to determine the drug release patterns, physiological availability and bioavailability of formulated drug products. It is also used as a quality control tool. The Dissolution rate of a drug from the solid state is defined as the amount of drug substance that goes into solution per unit time under standardised conditions of liquid / solid interface, temperature, and solvent composition.

LABINDIA brings to you the State-of-the-art Dissolution Testing Apparatus in elegant design with advanced features, which support USP 1, 2, 5 & 6. Apparatus for Intrinsic test & stationary basket methods are available.



STANDARD FEATURES

- **Advanced, Micro-Controller based:** User-friendly, complies with current USP, BP, IP & EP specifications.
- **Splash waterproof keyboard:** Alphanumeric polyester soft keys for keyboard.
- **Moulded water bath** with **12+2 (6+1 & 6+1)** vessel configuration enables comparative studies.
- **External vibration free Water Circulator:** for uniform water circulation, with audible, low water level alarm, with indication on display for safety.
- **Mono shaft design** with automatic adjustment for 25 mm depth setting with easy changeover between Apparatus I & II eliminates routine height validation as per USP.
- **Paddles, Baskets and Vessels** are laser mark with serial numbers for traceability.
- **Tablet dispenser** - drops 12 dosage form at single instant. (Optional)
- **Low Evaporation Lids:**
 - » The conical shape low evaporation recovery lids reduces media loss during long run.
 - » Integrated pre-centered lids; no manual removal or positioning of lids. This ensures automatic vessel centering and precise positioning of paddle/basket with shaft without any special tool as per pharmacopeia requirements.
- **State-of-the-art design:**
 - » Easy placement and locking of vessels, the Ease-align system allows the vessels to simply slide into the place (Bionet Locking). Once placed, vessels do not float even when empty.
 - » Facility to monitor Vessel temp., with DTS Technology (Digital Temperature Sensor)

SOFTWARE

- **GLP Compliance:**
 - » Alphanumeric entries of Sample Name, Sample Number and Identification Number for authentication.
 - » Built-in Real Time Clock (RTC) for date and time on display and on printout.
 - » Daily Auto Incremented Run Number and factory entered CUSTOMER NAME with Instrument Serial Number on report printouts make the system foolproof.
 - » Non-Volatile memory storage of 15 methods with parameters.
- **Protects Editing, Avoids invalid entries:**
 - » Two tier password protection - Admin and User
- **Ease in operation:**
 - » Dissolution RUN can be started with last run parameters.
 - » Facility to view Set Parameters during RUN.
 - » Auto Start facility to continue the dissolution analysis in case of short power interruption (especially useful for long duration analysis of sustained release tablets).
 - » Reports can be obtained even after Resetting / Power off / Power failure conditions.
 - » Error indication helps user to trace the problem.
- **Alarms and Indications:**
 - » Audible indication for ready state of instrument.
- **Wake-up Alarm:**
 - » This unique feature automatically turns the bath heater ON at a predetermined time.

REGULATORY COMPLIANCE

- DS 14000 meets all requirements relating to validation, qualification and calibration.
- Appropriate qualification documents (I.Q. / O.Q.) can be supplied with the instrument.

ADDITIONAL FEATURES (OPTIONAL)

- 12 bowls temperature monitoring system automatically measures and records the temperature of individual vessel at specified sample points.
- Built-in Validation software for RPM & Temperature.
- Recovery Test facility to study 100% Drug Dissolution.

OPTIONAL ACCESSORIES

- Sinkers, USP 5 - Transdermal Paddle Over disk), USP 6 (Transdermal Rotating Cylinder), Intrinsic dissolution apparatus (rotating and stationary), Enhancer cell, Felodipine Basket, Sampling Cannula, Teflon coated Paddles, Gold plated Baskets.
- Dissolution test vessel : Peak Vessel 1000mL, 100mL, 150mL, 250mL & 500mL with mini paddles
- Dissolution Qualification tool kit for mechanical calibration according to FDA
- Qualification Document (IQ and OQ)

REPORTS

Selectable Report Format, complying with GLP requirements.

RUN REPORT

- a) Report giving Run No., Set parameters and Actual parameters during the dissolution process.
- b) Diagnostic functionality report to ensure proper working of the system.
- c) Printout of each vessel temperature and paddle/basket speed at every sampling interval for validation.
- d) Validation report for Temperature, RPM



TYPICAL SPECIFICATIONS

Vessel Configuration	12+2 (6+1 & 6+1)
Control	Micro controller based (Advanced version of microprocessor).
Display	40 x 2 line back lighted liquid crystal display (LCD)
Keyboard	Alphanumeric splash waterproof polyester soft keys.
Method Storage	15 programs with parameters.
Data Storage	Available with Non-Volatile memory.
Water Bath	29 litres capacity with built-in water level sensor / Front located drain tap for easy cleaning the water bath.
Bath Circulation	External vibration free water circulator
Temperature Range	20°C to 55°C
Temperature Resolution	0.1°C
Temperature Accuracy	up to 45°C $\pm 0.1^\circ\text{C}$ & $>45^\circ\text{C}$ up to 55°C $\pm 0.2^\circ\text{C}$
Temperature Sensor	DTS - Digital Temperature Sensor
Evaporation Loss	1% (at 50 RPM / 37°C / 1000mL / 24hrs)
Paddle/Basket Shaft Speed Range	20 to 350 RPM
RPM Speed Accuracy	20 to 300 RPM ± 0.5 RPM & Above 300 RPM ± 0.8 RPM
Dissolution Vessel	option for Polycarbonate / Glass Vessels (clear, amber, peak vessels, 250, 150 & 100 ml. dissolution vessels available)
Sampling Time Selectivity	Fixed/Programmable (varying intervals)
Time Interval Selectivity	In steps of 1 minute
Maximum Number of Intervals	30
Dissolution Process Time	1 min. to 720 hours
6 Channel Temperature Reader	Optional - with Temperature Reader
Report Format	a) GLP & Pharmacopeia compliant b) Program parameter report
Output	a) Printer: Compatible for deskjet, inject and dot matrix printer b) RS232C: For PC Connectivity c) EDC 21 Software (21 CFR Part 11 compliance) Optional
Power	110 / 220 V AC - 50 Hz / 60 Hz
Environmental Operating Conditions	a) Operation: Indoor b) Temperature: Ambient to 45°C. c) Humidity: 5 to 90% non-condensing.
Dimensions	115 x 60 x 70.5 cms (W x D x H)
Weight	120 kgs. approx. (Basic Dissolution System)

Labindia Analytical Instruments Pvt. Ltd.

HEAD OFFICE:

Thane: 201, Nand Chambers, LBS Marg, Near Vandana Cinema, Thane (W) - 400 602. Tel.: +91-22-2598 6000 / 2598 6110 E-mail: sales.mfd@labindia.com

REGIONAL OFFICES:

Delhi: Tel.: +91-11-4330 6001 / 10

Chennai: Tel.: +91-44-2434 7008 / 2432 0352

Kolkatta: Tel.: +91-33-2466 3362

BRANCH OFFICES:

Bangalore: Tel.: +91 80 4565 6200

Lucknow: Tel.: +91-522-2346 535 / 2346 496

Hyderabad: Tel.: 040 4444 3530

Vadodara: Tel.: +91-265-2986 005 / 2986 006

Pune: Tel.: +91-20-2545 3386

Chandigarh: Tel.: +91-172-4090 001-07 / 4090 009

FACTORY 1: Plot No. EL-72, Electronic Zone, TTC Industrial Area, Thane Belapur Road, Navi Mumbai - 400 705. Tel.: +91-22-6107 6666

FACTORY 2: Plot No. W-401, TTC, MIDC Industrial Area, Rabale, Thane-Belapur Road, Navi Mumbai 400 701. Tel.: +91-22-6107 6555

APPLICATION & TRAINING CENTRE: R-909, TTC Industrial Area, Thane Belapur Road, Rabale, Navi Mumbai - 400 701. Tel.: +91-22-6107 6555



Striving to become the best individuals, we endeavour to foster the best team. Performing sensibly, we try to achieve the best efficiency. Working innovatively, we seek to make the best products. Listening patiently, we excel to offer the best service. So, no matter what your needs are, come to us, **GET THE BEST**

LABINDIA reserves the right to change specification without notice as part of its continuous programme of product development.